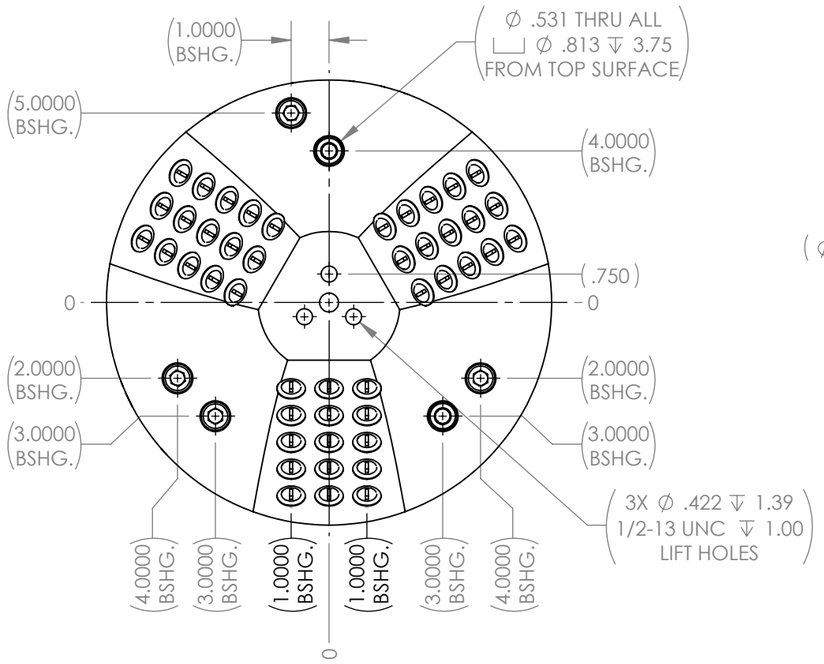
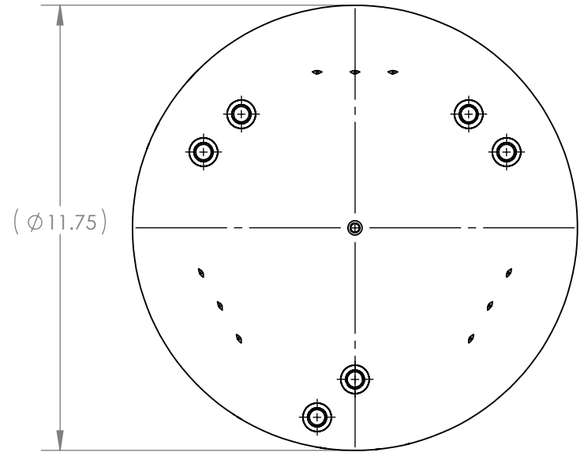
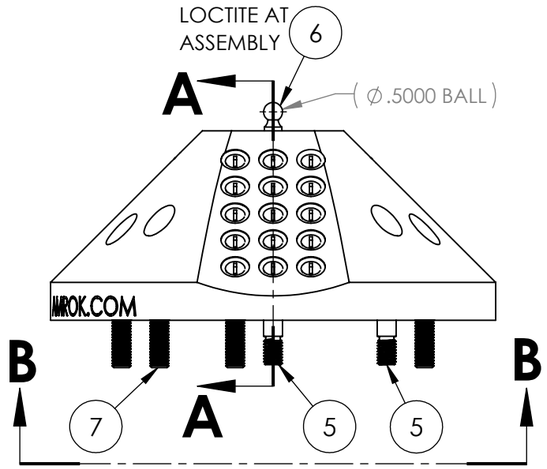
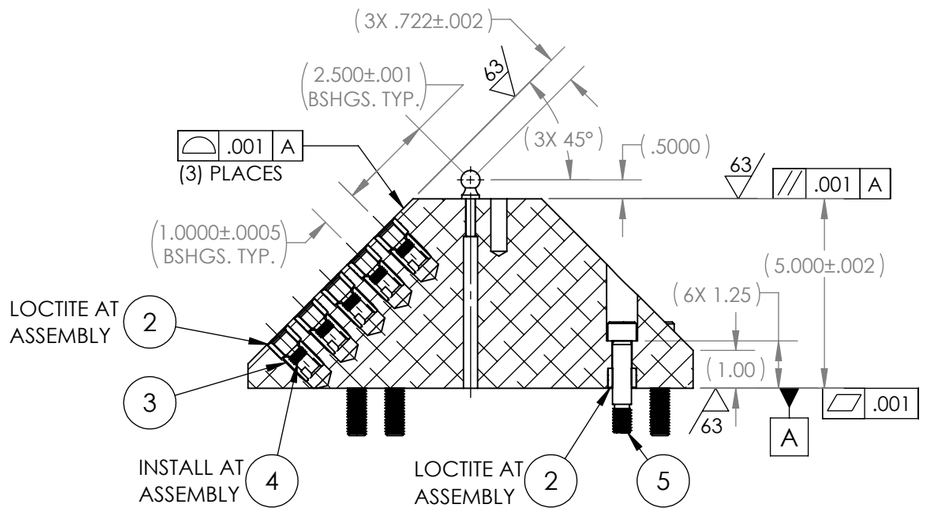
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



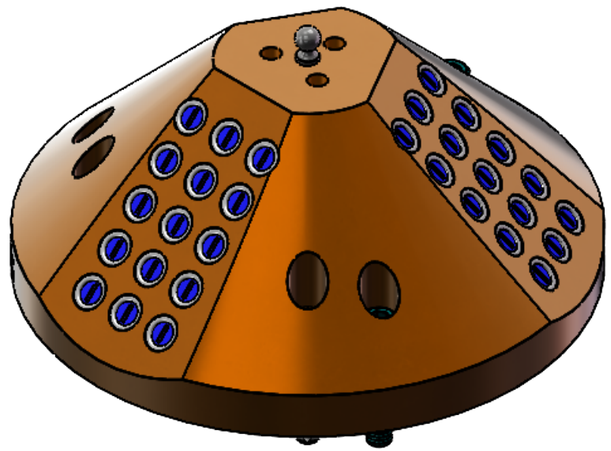


VIEW B-B
BOTTOM VIEW





SECTION A-A



ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	ADDITIONAL DESCRIPTION
7	4	SCREW, SOCKET HEAD CAP	STK-01-321516370	1/2-13 X 2.5 Black Oxide
6	1	CONSTRUCTION BALL Ø.500 (CARR LANE #CL-3-SCB)	AME-MEC-01-2310	
5	2	THREADED DOWEL PIN - 1/2	AMF-87994	
4	45	SAFE PLASTIC HOLE PLUG 1/2-13	AMF-87944	
3	45	SAFE THREADED INSERT (1/2-13 ID x M18x1.5 OD x .87 LG.)	AMF-87321	
2	51	1/2" PRECISION BUSHING - (.5007/.5013 ID x 1/2 LG.)	AMF-80995	
1	1	BASE, AMROK 45° 3-SIDED PYRAMID, 300mm PALLET	AMR-PYR31205-45-50-D1	

		NAME	DATE
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS IN INCHES	DRAWN	LWM	11/2/20
FRACTIONAL ± 1/16	CHECKED	LM	11/2/20
ANGLE: MACH± 30' BEND ± 1°	MATERIAL	ALUMINUM	
.0±.05 .00±.015 .000±.005 .0000±.0005	HEAT TREAT	----------	
FINISH = 125	HARDNESS	----------	
BREAK ALL SHARP CORNERS .015"	REF. DWG	ORANGE ANODIZE	
	DO NOT SCALE DRAWING		

ADVANCED MACHINE & ENGINEERING CO.
2500 Latham St.
Rockford IL, 61103
(815) 962-6076
(815) 963-4703 fax
www.ame.com

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TITLE: AMROK 45° 3-SIDED PYRAMID ASS'Y.

SIZE	DWG. NO.	REV:
B	AMR-PYR31205-45-50	

SCALE: 1:4 | WEIGHT [lbs]: 31 | SHEET 1 OF 1

U:\Fixturing\R&D - FIXTURING\AMR-PYR31205-45-50\AMR-PYR31205-45-50.sldrw